



**Part-Time Pathway to Success**

School of Manufacturing, Engineering, and Information Technology

**CNC Production Technician (31-444-2)**

Technical Diploma

**Effective 2020/2021**

*The course sequence shown on this sheet is the recommended path to completion. Courses will be scheduled in the terms indicated here. All courses should be taken in the order shown to help you stay on track and graduate according to your academic plan.*

**E-D = Elkhorn/days, E-E = Elkhorn/evenings, I-E = iMET Center/evenings, F=Fall, S=Spring, SU=Summer**

Term	Course #	Cr.	Course Title	Requisites (prereq- before/ coreq-with)	E-D	E-E	I-E
1	890-155	1	📍 Gateway to Success (G2S)		F	S	F+
1	*444-331	3	🎓 CNC Machining Technology	Coreq: 444-337	F	S	F
1	*444-337	3	🎓 Fund. of Blueprint and Shop Safety		F	S	F
1	804-370	2	Mathematics I, Applied <sup>1</sup>	Prereq: 854-760	F	S	F+
2	*444-338	4	Fund. of CNC Machine Application	Coreq: 444-337	S	SU	S
2	*421-316	2	Blueprint Reading, Advanced	Prereq: 444-337; Coreq: 801-301; 804-371	S	SU	S
2	801-301	1	Writing Principles <sup>1</sup>	Prereq: 851-756	S	SU	S+
2	804-371	1	Mathematics II, Applied	Prereq: 804-370	S	SU	S+
3	*444-339	3	Gauging and Quality Control <sup>4</sup>		SU	F	SU
3	*444-333	3	Fund. of CNC Turning Applications	Prereq: 444-331 Coreq: 421-316; 804-371	SU	F	SU
3	*444-334	3	Fund. Of CNC Milling Applications		SU	F	SU
4	*444-335	3	CNC Lathe Set-Up		F	S	F
4	*444-336	3	CNC Mill Set-Up		F	S	F
4	801-302	1	Speaking Principles		F	S	F+

**Minimum Program Total Credits Required: 33**

Students interested in continuing into the 31-444-3 CNC Programmer program can earn their technical diploma by completing an additional 12 credits. Please see your academic advisor for details.

Notes associated with courses (identified by a superscript number at the end of the course title) are located on the back of the sheet.

📍 Mastery of this course will put students on a path to achieve successful degree completion, on-time graduation, and enrich the college experience. Students are required to take this course in their first semester of enrollment. Please see an advisor for details.

🎓 = Milestone Course. Faculty have identified this course as providing a strong foundation for success throughout the program.

(\*) indicates students must achieve a combined average of 2.0 ("C") or above for these major courses to meet graduation requirements.

(+) indicates students may take these courses at any one of the three main campuses; Kenosha, Racine, or Elkhorn.

## **CNC Production Technician (31-444-2)**

*CNC Production Technician* is a well-rounded approach to becoming a CNC Technician. We teach the skills necessary for students to become qualified set-up technicians. Students are taught the basics of G-Code programming, proper M-Code usage, and the required steps to efficiently set fixture and tool offsets. Students create their own CNC programs and DNC to the proper machine tool. An excellent overall knowledge of CNC Controls is achieved by working on several different brand name controls. Overall, students will be proficient at programming, set-up, operation, editing, and part inspection.

### **Program Learning Outcomes**

Graduates will be able to:

1. Apply basic safety practices in the machine shop.
2. Interpret industrial/engineering drawings.
3. Apply precision measuring methods to part inspection.
4. Perform basic machine tool equipment set-up and operation.
5. Perform programming, set-up, and operations of CNC machine tools.

### **Essential Career Competencies**

Gateway's six essential career competencies are the general attitudes and skills promoted and assessed by all programs. All Gateway graduates will develop skills in:

- Communication Competence
- Professionalism and Career Management
- Cultural Competence
- Critical Thinking and Problem Solving
- Teamwork and Collaboration
- Technology Competence

### **Admission Requirements**

1. Students must submit an application and pay \$30 fee.
2. Students must meet one of the following: minimum high school GPA of 2.6, minimum college GPA of 2.0, or complete valid reading, writing, and math placement assessments.

### **Graduation Requirements**

1. Minimum 33 credits with an average of 2.0 or above.
2. \*Average of 2.0 ("C") or above for these major courses.
3. Complete 890-155 Gateway to Success (G2S) in the first semester.

For a complete list of Graduation Requirements, check the Student Handbook or [Graduation Requirements](#).

### **Notes**

1. A satisfactory placement test score (or successful remediation) is required prior to enrollment. See an advisor for details.
2. Safety glasses (marked Z-87) are required in labs. If prescription glasses are needed, allow a minimum of 90 days before the program start to obtain prescription and glasses.
3. A hand calculator capable of trigonometric functions is required for 804-370; the cost is approximately \$25.
4. A credit for prior learning assessment is available for this course. For more information, please contact [cfpl@gtc.edu](mailto:cfpl@gtc.edu).

Gateway Technical College reserves the right to modify curriculum requirements for students who interrupt enrollment for a period of two years or take over seven years to complete. Tuition and material fees are determined by the board of the Wisconsin Technical College System. Consult My Gateway for exact fee amounts. Occasionally, the District may offer a particular course out of published sequence. By doing so, the District does not obligate itself to offer succeeding courses out of published sequence.